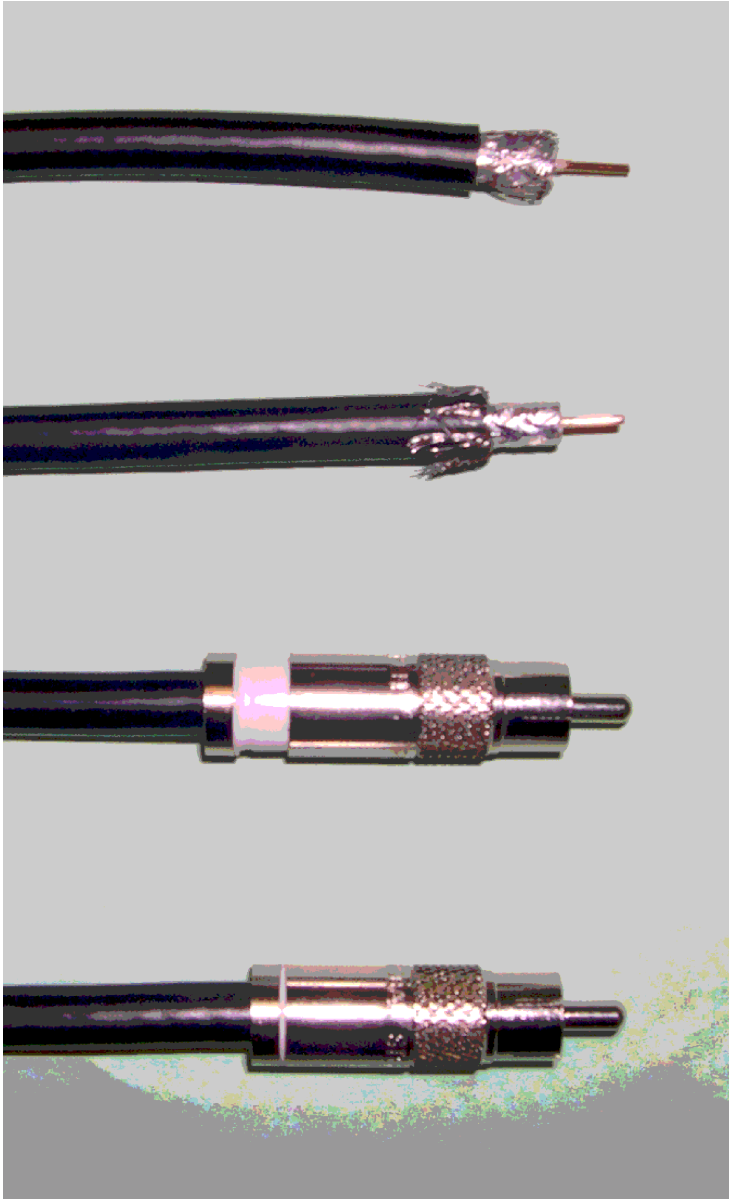




RCA-PermaSeal Compression Connector Installation Instructions

1. Using a 2-Bladed Stripping Tool, Strip Coax As Shown Exposing 1/4" of the Center Conductor and Remove 1/4" of the Outer Coax Insulation
2. Fold the Braid Back Over The Outer Coax Insulation As Shown
3. Carefully Insert The Coax Into the Connector As Shown Until Firmly Seated
4. Using the Proper Tool Compress The Connector



Notes:

It is important to use the proper tools to strip and compress the connectors.

Make sure the coax is straight before inserting into the connector. Strip the coax leaving the center conductor long and then trim to size. This gives a clean straight wire.

Do not force the wire into the connector. There is a 'feel' to properly inserting the wire. The dielectric needs to go into the inner tube and can easily get caught on the edge.

Once the dielectric is inserted into the inner tube the connector needs to be seated firmly. Again, do not force it. It may be necessary to give the connector a slight twist while seating. It will take a maximum force of 25 lbs to properly seat the connector.

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	TITLE RCA-PERMASEAL INSTALLATION INSTRUCTIONS			SCALE mm										
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DRN BY L.WEEKS		CHK BY:		APPR. BY										
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<table border="1" style="font-size: 8px;"> <thead> <tr> <th>DIMENSIONS</th> <th>TOLERANCE</th> </tr> </thead> <tbody> <tr> <td>0 TO 25MM</td> <td>+/-0.10MM</td> </tr> <tr> <td>25 TO 100MM</td> <td>+/-0.12MM</td> </tr> <tr> <td>100 TO 200MM</td> <td>+/-0.15MM</td> </tr> <tr> <td>200MM AND UP</td> <td>+/-0.20MM</td> </tr> </tbody> </table>		DIMENSIONS	TOLERANCE	0 TO 25MM	+/-0.10MM	25 TO 100MM	+/-0.12MM	100 TO 200MM	+/-0.15MM	200MM AND UP	+/-0.20MM	<small>UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN MILLIMETERS AND ANGULAR TOLERANCE IS +/- 1.0°</small>		
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